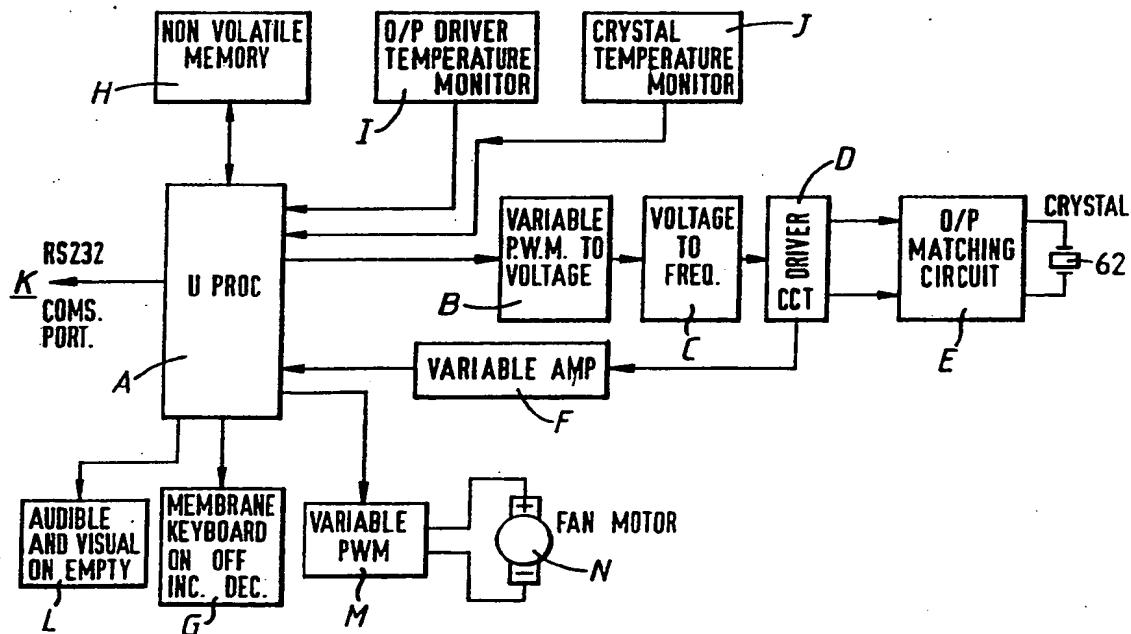




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 5 : B05B 17/06	A2	(11) International Publication Number: WO 93/09881 (43) International Publication Date: 27 May 1993 (27.05.93)
(21) International Application Number: PCT/GB92/02098		(74) Agents: COUCHMAN, Jonathan, Hugh et al.; Hepworth Lawrence Bryer & Bizley, 36 Regent Place, Rugby, Warwickshire CV21 2PN (GB).
(22) International Filing Date: 12 November 1992 (12.11.92)		(81) Designated States: AU, CA, FI, JP, KR, NO, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, SE).
(30) Priority data: 9123969.9 12 November 1991 (12.11.91) GB		
(71) Applicant (for all designated States except US): MEDIX ELECTRONICS LTD. [GB/GB]; Medix House, Catthorpe, Lutterworth, Leicestershire LE17 6DB (GB).		
(72) Inventors; and		Published
(75) Inventors/Applicants (for US only) : STIMPSON, Philip, George [GB/GB]; Sulby Manor, Naseby Road, Welford, Northamptonshire NN6 7H7 (GB). HOPKINS, Andrew, David [GB/GB]; 57 Redacre Road, Boldmere, Sutton Coldfield, West Midlands B73 5EE (GB).		Without international search report and to be republished upon receipt of that report.

(54) Title: A NEBULISER AND NEBULISER CONTROL SYSTEM



(57) Abstract

A nebuliser for use in administering a medicament to a patient undergoing treatment for example, comprises an ultrasonic piezoelectric transducer (60) and a transducer drive system (D) which is caused to drive said transducer at or near its anti-resonant frequency. There is also provided means to optimise nebulised fluid particle size and transfer to the patients lungs for example, by operating at an anti-resonant frequency in the range of 1.36 to 1.56 MHz and having a single outlet baffle and relatively short outlet tube (24) arrangement.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	FR	France	MR	Mauritania
AU	Australia	GA	Gabon	MW	Malawi
BB	Barbados	GB	United Kingdom	NL	Netherlands
BE	Belgium	GN	Guinea	NO	Norway
BF	Burkina Faso	GR	Greece	NZ	New Zealand
BG	Bulgaria	HU	Hungary	PL	Poland
BJ	Benin	IE	Ireland	PT	Portugal
BR	Brazil	IT	Italy	RO	Romania
CA	Canada	JP	Japan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SK	Slovak Republic
CI	Côte d'Ivoire	LJ	Liechtenstein	SN	Senegal
CM	Cameroon	LK	Sri Lanka	SU	Soviet Union
CS	Czechoslovakia	LU	Luxembourg	TD	Chad
CZ	Czech Republic	MC	Mongo	TG	Togo
DE	Germany	MC	Madagascar	UA	Ukraine
DK	Denmark	ML	Mali	US	United States of America
ES	Spain	MN	Mongolia	VN	Viet Nam
FI	Finland				

A NEBULISER AND NEBULISER CONTROL SYSTEM

The invention relates to a nebuliser such as an ultrasonic device used to generate a fine mist of therapeutic fluid which can be inhaled by a patient undergoing treatment. The invention further relates to a control system for optimising preset characteristics of the nebuliser.

It is known to produce a nebulised medicament using an ultrasonic transducer which may be an electrically driven piezo-electric crystal. The transducer produces a mechanical vibration which is transferred to a liquid body of medicament. Typically, the vibration may be in the ultrasonic range of the order of 1-2 megahertz. This vibration can cause cavitation, or violent motion, at the liquid surface and thereby generates a mist. It is known that an optimum mist particle size for efficient transfer of the drug to a patients lungs is of the order of 1 to 6 micrometers. It is also known that such nebulisers, or mist creators, have a variety of applications such as distributing cleaning agents in otherwise inaccessible locations and for facial massage or similar cosmetic/dermatological treatments. Also, whilst the words medicament and therapeutic drug are used it is to be understood that water can be inhaled in treatment of health disorders and is therefore included in the meaning of these words.

Several known techniques of nebulising a liquid are disclosed in US 3387607 (Gauthier) which uses a transfer fluid to relay the ultrasonic vibration from the transducer to the drug. Gauthier teaches of a technique of focusing the ultrasonic compressional wave to optimise the density of mist created above the liquid body of drug. Density of nebulised fluid is also optimised by Gauthier by setting the transducer drive frequency near, but preferably slightly above its resonant frequency.

A nebuliser control system is disclosed in US 4319155 (Omron) which controls the ultrasonic transducer output level using a

variable pulse oscillating circuit. Omron varies the output level between two states, effectively "nebulisation on" and "nebulisation off" states, the mark/space ratio of the power signal thereby determines the quantity of nebulised fluid and therefore enables control of the rate of treatment.

A further known nebuliser is disclosed in European patent 174862 (Varian) which uses a method of sweeping through the third harmonic resonant frequency of about 3MHz compared to the fundamental resonant frequency of about 1MHz of a piezo-electric crystal. Additionally, the voltage across the crystal is pulsed on and off at a much lower frequency. EP 174862 does not disclose a method of locking onto an operating frequency but rather the crystal is cooled to maintain a constant resonant frequency.

Known devices do not disclose a technique of minimising the current drawn by the transducer drive circuitry. It is not known to drive an ultrasonic transducer at its anti-resonant frequency and optimise nebulisation and drive circuit power consumption in this state. It is not known to periodically scan a range of frequencies and lock onto an anti-resonant frequency thereby to compensate for variation in the anti-resonant frequency of a piezo-electric crystal during operation due, for example, to variation in physical conditions such as temperature. Accordingly, the present invention seeks to avoid or at least mitigate these and other problems of the prior art.

One aspect of the invention provides a nebuliser comprising a piezo-electric crystal transducer which converts an electrical drive signal into mechanical vibration to nebulise a liquid in mechanical contact with said transducer and a transducer drive system which causes said transducer to vibrate at or near its anti-resonant frequency and to maintain vibration at this frequency. The anti-resonant frequency being defined as the crystal frequency characterised by a maximum or elevated electrical impedance.

A feature of this aspect of the invention provides a nebuliser wherein said drive system comprises a nebuliser wherein the drive system comprises:

- frequency control means for automatically controlling the frequency of said drive signal such as to maintain energisation of the transducer in said region; and
- power control means for controlling the power supplied by the drive signal to the transducer in dependence on user input.

A further aspect of the invention provides a nebuliser comprising an electrically-energisable ultrasonic transducer in the form of a piezo-electric crystal, and a transducer drive system for generating a high-frequency drive signal for energising the transducer, the transducer being connected to receive said drive signal and, when energised thereby, being operative to cause physical vibration in a fluid to be nebulised, the transducer drive system including current sensing means for providing a measure of the transducer drive current, and comparator means for comparing said measure with a predetermined threshold value and generating a termination signal indicative of said fluid having been completely nebulised when said measure falls below the threshold value.

Another aspect of the invention provides a nebuliser, a transducer and a transducer drive system which has a step-up transformer comprising primary and secondary coils wherein the secondary coil is connected to said transducer where it is beneficial to match the primary and secondary coils of the transformer at the transducer anti-resonance frequency.

A further aspect provides a nebuliser which comprises a nebulising chamber for holding a fluid in physical contact with the transducer and an air flow passage which passes through said nebulising chamber to draw off nebulised fluid to an outlet, the air flow passage passing through an outlet baffle and an outlet tube.

A further aspect provides a nebuliser comprises a transducer having a piezo-electric crystal comprising two electrical contacts for opposite electrical polarities which crystal also has a shim layer attached to its upper surface and which shim layer is placed in direct contact with the medicament in use.

A further aspect provides a nebuliser comprising a nebulising chamber and a transducer which is placed in a recess in the bottom of the nebulising chamber and held in position using a seal and a clamp means which are placed in contact with said transducer.

Various aspects of the invention will now be described, by way of example only, with reference to the accompanying drawings, in which:-

FIGURE 1 shows a schematic perspective view of a first embodiment of a nebuliser according to the invention;

FIGURE 2 shows a schematic perspective view of the nebuliser shown in Figure 1 adapted for use with a face mask;

FIGURE 3 shows an exploded schematic perspective view of the hand-held unit shown in Figure 1;

FIGURE 3a shows an exploded schematic view of a slightly different hand-held nebuliser to that shown in Figure 3;

FIGURE 4 shows a side elevation drawing of the hand-held nebuliser shown in Figure 3;

FIGURE 5 shows a front elevation view of the hand-held nebuliser unit shown in Figure 3;

FIGURE 6 shows a schematic exploded perspective view of the nebulising chamber and mouthpiece parts of the hand-held nebuliser unit shown in Figure 3;

FIGURE 7 shows a schematic sectional perspective view of the nebulising chamber and mouthpiece shown in Figure 6;

FIGURE 7a shows a schematic sectional side elevation of the hand-held nebuliser shown in Figure 3;

FIGURE 8 shows a schematic perspective exploded view of the crystal mounting assembly for the hand held nebulising unit;

FIGURE 8a shows a schematic sectional side elevational view of the completed crystal mounting shown in Figure 8;

FIGURE 9 shows a sectional side elevational view of the piezo electric crystal transducer used in a nebulising unit according to the invention;

FIGURE 10 shows a plan elevation from below of the transducer shown in Figure 9;

FIGURE 11 shows a characteristic impedance versus frequency curve for the transducer crystal;

FIGURE 12 shows a schematic block diagram of the electronic circuitry used to drive the nebuliser according to the invention; and

FIGURE 13 shows a circuit diagram of the electronics used to drive and control the nebuliser according to the invention.

Referring to Figure 1 there is shown a nebuliser 10 for administering a medicinal drug to a user, or patient, comprising a nebulising unit 14 and power unit 12. This description is directed to use of a nebuliser according to the invention in nebulising a liquid medicament, or drug, for use in therapy. The nebuliser is not limited specifically to this use and could possibly be used with many different fluids or powdered material.

Unit 12 comprises a mains voltage transformer and is connected to a mains electricity supply using cable and wall-socket plug 20. Power unit 12 also acts as a base unit to which the hand held nebuliser 14 is mounted when the overall nebuliser system 10 is used in combination with a face mask as shown in Figure 2 or when storing the device. Unit 12 is relatively heavy and gives stability to the nebuliser 10.

Hand held unit 14 is connected to power unit 12 by electrical cable 16 which comprises connectors 18 and 22. Connector 18 is plugged into socket 19 of power unit 12 whilst connector 22 is plugged into socket 23 of hand-held unit 14.

Connector 18 can also be used to plug hand-held unit 14 into the cigarette lighter socket of a car, for example. Hand-held unit 14 together with cable 16 comprise a portable unit which can be used separately from mains power transformer unit 12. For example, a 12v dc battery supply could be used to drive the hand-held nebuliser as described later. Unit 12 further comprises a power switch 32 which closes the transformer circuit housed in unit 12 thereby providing power to nebuliser unit 14 via connecting cable 16. Typically in the UK, the transformer unit 12 would step down the mains electricity supply of 240 volts to an output level at socket 19 of 12 volts, for example. Of course, unit 12 could be adapted to suit local mains voltages such as 110v in the USA. Alternatively, unit 12 may comprise a universal transformer, or switch mode power supply, which is self regulating dependent on the input supply to provide a 12v dc output. The electrical base unit 12 rectifies the ac input voltage to a dc supply to nebuliser 14. Unit 12 further comprises a catch 26 which acts cooperatively with an aperture 27 provided in the base of unit 14 to lock units 12 and 14 together.

In the view shown in Figure 1 hand-held unit 14 can be seen to further comprise a mouthpiece 24 through which a user undergoing therapy draws the nebulised medicament. The method of nebulisation and air flow path are described in greater detail

with reference to later drawings. It is apparent, however, that a nasal inhalation technique could also be used.

Figure 2 shows the Figure 1 nebuliser 10 where hand-held nebulising unit 14 is mounted to power unit 12 in the manner previously described. Instead of using the simple mouthpiece tube 24 shown in Figure 1, Figure 2 shows a user wearing a face mask 30 connected to the nebulising unit 14. The face mask is connected using a flexible tube 28 and connector 29 which is inserted in aperture 25 in the top of the nebulising unit 14. In this schematic perspective view of the nebuliser 10 there is also shown control panel 34 which is used by the patient undergoing treatment to control various parameters. Control panel 34 comprises an "on" button 35 which has a light emitting diode (LED) 36 which is turned on when the user begins therapy and remains on until "off" button 37 is depressed or the medicament in the nebulising chamber within nebuliser 14 runs out. The control panel 34 further comprises a liquid level display 38 representative of the medicament in the nebulising chamber. When the medicament liquid has substantially run out a detection means which is described later turns display 38 on and can also provide an audible sound to alert the user to the fact that the drug has run out thus indicating the end of treatment. Indeed, an audible signal can be provided for any of the operations described in relation to control panel 34 which are carried out by the user, for example, a simple beep may be provided when the therapy begins, i.e. when the user presses the "on" button 35. Further controls are provided which increase and decrease the rate of nebulisation of the therapeutic drug using "up" button 39 and "down" button 40. As can be seen in Figure 2 the "up" and "down" control can be represented symbolically using "up" and "down" arrows.

Hand-held nebuliser unit 14 is shown from various elevations and figures 3, 3a, 4 and 5. Generally, unit 14 comprises two main body portions 43 and 44 into which is fitted the main nebulising chamber unit 50, control panel 34 and top unit 59. Top unit 59

comprises top cover 54, nebulising chamber cover 52 and chamber and baffle cover 53. Top unit 59 as a whole is detachable from hand held nebuliser unit 14 thereby giving access to nebulising chamber 50c which is a cavity defined substantially by nebulising chamber unit 50.

Figures 6, 7 and 7a give schematic representations of parts of the nebuliser 14 from which it can be seen how the air flows from an air inlet 68 in the base of unit 14 to the output at mouthpiece 24. Fan 58 is driven by motor 66 and draws air through intakes 68 and filter 72. The filter 72 may, for example, be a light foam material. The air then passes over motor 66 and also acts to cool heat sink 67 which isolates pcb 71 from the air flow path 70.

The air then passes through a non-return valve 49 and is directed by inlet baffle 48, which also acts to retain valve 49 in this embodiment. The air then flows around outlet baffle plate 80 into nebulising chamber 50c through inlet 69. The chamber 50c holds the reservoir of drug L above transducer 60 and is shaped to minimise the surface area above the liquid.

Chamber 50c is therefore designed to be nearly spherical in shape. This minimises condensation and allows any condensed drug to fall back into reservoir L under gravity.

The drug/air mixture is then pumped out through outlet baffle 80 which causes large droplets to be retained by the nebuliser and helps optimise the particle droplet size at the output of mouthpiece 24. Baffle 80 generally acts to cause air flow path 70 to bend through two changes of direction, approximately 180 degrees each. Mouthpiece 24 generally comprises a tube adapted to fit into a user's mouth but could equally be used for nasal inhalation if slightly modified.

Mouthpiece 24 comprises an outlet 81 and blow-back holes 82. Blow-back holes 82 are designed to allow a user to retain mouthpiece 24 in his or her mouth during therapy; breathing in air

containing the drug through outlet 81 and breathing out exhaust gas through outlets 82. It is particularly beneficial that outlets 82 direct the exhaust gases away from the user's face unlike known devices. The hand-held unit 14 comprises a transducer 60 which converts electrical input signals into mechanical vibrations in the ultrasonic frequency range. The transducer 60 comprises a piezo-electric crystal 62. Figures 8 and 8a show how the crystal is mounted at the bottom of the nebulising chamber unit 50. An o-ring is fitted in recess 51 in the underside of moulded unit 50. The crystal is then inserted in recess 51 and abuts the o-ring such that when the transducer is clamped down there is a good seal at the top surface of the crystal 62 with o-ring 61 and between o-ring 61 and the moulded unit 50 thereby preventing liquid L held in the nebulising chamber 50c leaking out. The crystal is clamped in recess 51 using heat sink plate 63 which comprises apertures 64 which fit on two bolts 65 suspended from the bottom of nebulising chamber unit 50. The heat sink plate 63 thereby provides a dual purpose in providing sufficient force to retain crystal 62 in recess 51 thereby preventing leakage of liquid L when securely fastened to bolts 65, for example, through the use of fly nuts. It also acts as a relatively large thermal mass with a good thermal conductivity which draws heat quickly away from the crystal. Heat is generated through the mechanical vibration of the crystal and it is important that the crystal does not overheat. A secondary means of preventing overheating is to monitor the temperature using an electrical system described later.

Figures 9 and 10 show a side cross-sectional and plan view of the crystal 62 respectively. As an example of a suitable crystal for nebuliser 10 the piezo-electric crystal can be approximately 20 millimetres in diameter and 1.39 millimetres thick. It is coated on one surface with a silver connecting material which is also brought down to two points on the opposite surface at 64a and 64b. A second electrical connecting point 65 is placed centrally on the lower circular surface of crystal 62 and has a diameter of about 10 millimetres for example. To the top side of crystal 62 a layer

of glue is placed above silver connector 94 onto which is placed a layer of aluminium 96 of approximately 0.29 millimetres thickness. This again is coated on its upper side with a layer of glue onto which can be placed 0.1 millimetre layer of stainless steel 97. The upper side of steel layer 97 is in direct contact with liquid L in the bottom of the nebulising chamber 50c in use. Alternatively, the transducer crystal above can be made without the layer of aluminium 96. It is also possible to shim crystal 62 with a layer of nickel or a layer of enamel rather than the steel and aluminium combination just described. The properties of the transducer can be varied by changing the shim, for example, the resonant frequency of the transducer described might be 1.6MHz and 1.45MHz when unshimmed and when shimmed respectively.

Electrical contacts to the crystal from the drive circuitry described later are made to layer 94 and to layer 95. The contacts can be made using resilient electrical connectors such as thin copper lugs which are capable of remaining in contact with regions 94 and 95 of transducer 60 whilst the crystal vibrates. The crystal itself may, for example, be a compressed barium titanate crystal where the impedance-frequency characteristics (discussed later) can be specified to a manufacturer, together with dimensional requirements for specific nebuliser construction and use.

Electrical circuitry used for controlling and driving the nebuliser is shown in Figures 12 and 13, the circuit being housed primarily on printed circuit board 71 housed in nebuliser unit 14. Figure 12 is a schematic block diagram of the basic elements used to operate the system. Whilst Figure 13 is an electronics circuit diagram where the components shown in the block diagram 12 are represented schematically by dashed lines. Referring to Figure 12 it can be seen that the system is substantially controlled by micro-processor A. One of the main aspects of the circuitry is to drive the crystal 62 at its anti-resonant ultrasonic frequency thereby minimising the current drawn by the crystal drive system and also optimising nebulisation.

The nebulisation control circuit comprises block B which is a pulse width modulation to voltage convertor; block C is a voltage controlled oscillator; block D is the main drive circuitry comprising, inter alia, field effect transistors; block E which is a matching circuit comprising a step-up transformer; and block F is a current feedback device. The system further comprises: block M which is a pulse width modulation unit which drives fan motor N connected to fan 58; membrane keyboard component G is control panel 34; audible and visual display system L which is also partly formed by control panel 34; communications port K for retrieving data from micro-processor and reprogramming the micro-processor A; non-volatile memory component H; drive circuitry temperature monitor component I and transducer crystal temperature monitor component J.

Generally, the nebuliser is designed to efficiently produce a fine mist from a liquid drug situated on the ultrasonic crystal 62 at the bottom of the nebulisation chamber 50c. The nebulisation rate is controlled from the membrane keyboard G and on completion of the therapy, when the drug has substantially run out, the unit will automatically turn itself off. Completion is indicated by the illumination of LED 38 and by the emission of an audible beep from a buzzer, these aspects are generally represented by the component L in Figure 12. The user varies parameters using membrane keyboard G which information is input into microprocessor A to control the rate of nebulisation and the various outputs at component L.

Referring to Figure 13 there is shown a circuit diagram of a preferred embodiment of the control circuitry for the nebuliser 10. There are shown various ports JP1 to JP6 which are used as follows. JP1 is the output port to the fan drive system M which is connected to the fan motor N which in turn is connected to fan 58. JP2 is the output port to the crystal driving circuit D which is connected to piezo-electric crystal 62. Transformer T1 and the crystal 62 form the matching circuit E shown in block diagram 12. JP3 is a dc voltage input port such as that represented by socket

23 in Figure 1. JP4 is the user control input connected to keyboard membrane G. JP5 is the programmers communication port K which is also represented by the numeral 42 in Figure 3 for example. JP6 is the connection to the temperature control thermistor situated underneath the transducer crystal; it therefore forms part of crystal temperature monitor component J.

The electrical circuitry drives the piezo-electric crystal 62 at a high voltage and high frequency. The frequency is selected so that it is at or near the anti-resonance frequency of the transducer and also to produce a controlled mist having an optimum particle size for the specific intended use of the nebuliser.

Referring to Figure 11 there is shown a characteristic impedance versus frequency curve for a piezo-electric crystal where the resonant condition of minimum impedance is indicated at a frequency R. The maximum impedance or anti-resonant frequency is indicated by the letters AR. It is known to operate in the minimum impedance regime which might typically be of the order of 1.3MHz, however, the system described here operates at or near the impedance maximum which is in the region of the anti-resonant frequency which might, for example, be of the order of 1.46MHz. Figure 11 shows that the impedance at the minimum is about 3 ohms whilst at the maximum it is about 1000 ohms. It is found that the impedance properties of a piezo-electric crystal can be varied for example by varying the capacitance of the crystal assembly by changing the size of the electrical contacts such as the diameter of contact 65.

The electronic circuitry is powered by a 12 volt dc input applied to connector JP3. Unit 12 shown in Figure 1 therefore may comprise a 240 volt to 12 volt transformer and full wave rectification device in order to supply a 12 volt dc signal to socket 23 of hand-held unit 14. The input at JP3 is filtered for high frequency rejection by common mode choke F1 and capacitors C18 and C19. A 5V regulated supply Vcc to power the micro-controller A and logic circuitry is provided by regulator U2.

The selection of frequency depends on the intended use of the transducer. For treatment of asthma it is found that a particle size of 3 to 5 micrometers is useful in providing adequate drug particle absorption and retention in a patients lungs. For antibiotic treatment an average particle size less than 2 micrometers is found to be efficacious. The range of an average particle size generated by ultrasonic nebulisers is known to depend on several factors including frequency of oscillation of the transducer. It is found that an operating frequency in the range of 1.36 to 1.56MHz and more specifically 1.46MHz, produces a good distribution of particle sizes for the treatment of asthma. The specific crystal used in the transducer 60 is therefore selected to have an anti-resonant frequency in this range for this application.

The nebuliser 10 is operated by the user by means of membrane keypad G connected at JP4. The keyboard comprises four switches which have the following effect: the "on" switch starts nebulisation by enabling the output to the ultrasonic crystal. Pressing the "on" button is annunciated by a short beep from the piezo-electric buzzer Y1 (of component L). The green "on" LED 36 is also illuminated and remains on until the nebulisation chamber becomes empty or the hand set is turned off; the "off" switch stops nebulisation and inhibits the fan (if nebulisation is in progress) and turns the hand set off, the LED's 36 and 38 are extinguished and electronic circuitry becomes inactive. An audible beep is emitted by piezo-electric buzzer Y1. The "off" switch does not isolate the supply voltage and power still remains to the circuitry. The increase or "up" switch increases the rate at which the nebulisation occurs by increasing the power supply to the ultrasonic crystal by increasing the "on" period to the "off" period of the voltage applied to the crystal. These values are retained in the non-volatile memory and is used when the nebuliser is next used to retain the same setting. Associated with an increase in nebulisation is an increase in fan speed. The decrease or "down" switch decreases the rate at which the nebulisation occurs by reducing the power supply to the ultrasonic

crystal by reducing the on period in relation to the off period of voltage applied to the crystal. Associated with a decrease in nebulisation is a decrease in fan speed.

The micro-processor A is, for example, a National Semi-conductor COP888CF 8 bit single chip micro-controller. This controls all the functions of the circuit other than those just described which are input by the user. The micro-processor used here is a 44 pin device and table 1 shows the name given to each of these together with a brief description of its functions. The micro-controller A includes analogue to digital converters, for example, for converting the analogue signals from the temperature thermistors RT1 and that connected at JP6, and the current amplifier output from component F.

The basic drive process to oscillate the transducer crystal 62 in order to nebulise the medicament is controlled primarily by two outputs from micro-processor A at pins 25 and 28. A pulse width modulated binary output from pin 25 of micro-controller A is filtered by resistor R5 and capacitor C2 to produce a variable DC voltage at pin 9 of voltage controlled oscillator U1 (block component C) dependent on the pulse sequence from micro-controller A. The voltage controlled oscillator used in this example is a 74HC4046 device. The continuous frequency output from U1 is generated at pin 4, VC out. The frequency depends on the voltage at pin 9 of U1 and this is controlled by varying the mark space ratio of the pulse width modulated output from micro-controller A at pin 25. The period of the pulse width modulated mark space is .38 micro-seconds and the mark space ratio is limited to prevent the filtered voltage at the output of block diagram component B exceeding the range of 1 to 4 volts. Naturally, the selection of components for pulse width modulation to voltage device B can be varied to suit different pulse width modulatory mark space periods and ratios, and to suit the type of voltage controlled oscillator in order to generate a variety of frequency outputs.

The continuous frequency output generated by voltage frequency convertor U1 (block diagram component C) is fed to input 3 of the output driver (block diagram component D) component U4A at pin 3. Component U4A in this specific example is a 74HC74 "D" type latch. The frequency input at pin 3 is divided by two to provide an even complimentary output at pins 6 and 5 of component U4A. The output at pins 6 and 5 are further controlled by the micro-controller A at pins 4 and 1. Pin 28 of micro-controller A provides an output signal which controls the period of on and off states of latch U4A. The output from pins 6 and 5 of latch U4A are fed to inputs 2 and 4 of component U6. The mark/space period of enable/disable pulse from pin 28 of micro-controller A is set to about 0.3s and latch U4A is enabled and disabled for varying ratios within this period according to the power requirement to drive the transducer. U6 may, for example, be a TSC426COA device which increases the drive voltage from plus 5 volts to plus 12 volts and increases the output current drive capability to drive the field effect transistors Q1 and Q2. The power FET's work in push pull to drive the step-up transformer T1 to produce a drive voltage across the crystal 62 of around 100V rms.

It is found that transformer T1 is preferably of a toroidal type which is matched at the ultrasonic vibration frequency of the transducer crystal 62. This step-up transformer and matching circuit arrangement is found to give an efficient power transfer between driver circuit D and the ultrasonic crystal 62.

The transformer is used as a matching network to the transducer. The turns ratio is chosen to produce the correct voltage across the crystal to produce the required amount of nebulisation. The number of turns chosen is such that the transformer inductance and the capacitance of the transducer form a matching circuit at the point of anti-resonance of the transducer when there is no medication in the chamber.

When the medication is added to the chamber the equivalent capacitance of the transducer is increased, such that the apparent

anti-resonant point has shifted down approximately 10KHz. (The micro-controller continues to search for this apparent anti-resonant point to maintain minimum current). However, the crystal sees this as a shift down in frequency on the frequency/impedance graph. A shift off the natural anti-resonant point of the crystal as shown in figure 11 results in lowering of impedance. Hence the circuit will see an increase in current with medication in the chamber and a decrease without medication.

In a preferred form the transformer consists of a toroidal ring of carbonyl iron measuring 12.7mm in outer diameter and 7.62mm inner diameter with a depth of 4.75mm.

Other parameters are as follows:-

- 1) Initial permeability = 25/-3
- 2) Inductance factor = 12.4 (max) 9.72 (min)
- 3) Maximum working temperature = 150 'c

The primary may be formed from two coils each consisting of 6 turns of 0.56mm diameter wire, whilst the secondary may be an 85 turn coil of 0.25mm diameter wire.

Of course, the matching circuit could be used in other nebulisers independent of the feature of minimum current seeking. The current through the output circuit driving the transducer crystal passes through resistor R13 which is part of current amplifier device F. The voltage across resistor R13 is filtered by resistor R9 and capacitor C6 to provide a smooth voltage input to operational amplifier U5A at pin 3. For example, amplifier U5A may be a LM358 device. The amplified voltage is input to micro-controller A at pin 10. Pin 10 is an analogue to digital convertor and the programmed micro-controller A monitors the input at pin 10 in order to monitor the crystal driver current. A method of scanning through the operational frequency is used to minimise the current drawn by the driver circuitry.

Micro-controller A is programmed to operate driver circuit D at a frequency corresponding to the anti-resonant frequency of the ultra-sonic crystal 62. This frequency is determined by searching for the minimum current drawn by the output circuitry which, as previously stated, is passed through resistor R13. The input voltage at pin 10 is sampled every .3 seconds after which micro-controller A shifts the frequency as set amount. For example, a total resolution of 128 steps may be produced in the range of voltage outputs from PWM to voltage convertor B and thus the range of possible frequencies from volge control oscillator C. As alreasy stated a reasonable range from anti-resonant to resonance of a transducer crystal used in this system is of the order of 0.15MHz. It may therefore be useful to be able to scan a range of about 0.3MHz. Accordingly, the output from micro-controller A is incremented by varying the mark/space ratio of the output signal from pin 25 to pulse width to voltage device B within the set mark/space period previously described. Alternatively, smaller ranges of frequencies may be scanned and by a differing amount of resolution, e.g. fewer or greater increment divisions in the scan range. The frequency of a given crystal anti-resonance varies with temperatures, for example, the frequency might decrease by 8KHz between 25°C and 85°C. Such properties need to be accounted for in the scan parameters of the nebuliser.

Having incremented the frequency by one division out of its total range of resolution say 128 increments, in either direction the input at micro-controller pin 10 is again monitored to determine whether the current drawn by the driver circuit D is greater or lower than the previous amount. If the current is less then the micro-controller A is programmed to continue the search in that the same direction and therefore increments the frequency by a further step in that direction. This process continues until the current increases and at that point the micro-controller reverses the direction of frequency incrementation. This process of scanning the crystal driver circuitry and therefore frequency of operation is continuous. However, incrementally, say every 10 samples, the micro-controller increases and/or decreases the

frequency incrementation by a larger value, say 10 increments, in order to obtain a single sample. If the current drawn at the large incremental scan frequency is larger then the micro-controller returns to operation at the previous frequency.

The input at pin 10 is stored in non-volatile memory component U7 (block diagram component H), in order to then be able to compare this value with the value obtained at the large incremental scan frequency. This technique of jumping out of the routine scan process enables the micro-processor A to search for a true minimum in the drive current which might otherwise be determined by background noise or other local smaller current minima. The system thereby avoids operating at an incorrect frequency in terms of power optimisation.

Micro-controller A also switches off the nebulisation process completely when the nebulisation chamber 50c becomes empty of liquid L. This is sensed by a dramatic change in the current drawn by driver circuit D. In this specific example it is found that when the liquid runs out the current drawn by driver circuit D decreases sharply. When the crystal is being driven with a drug in situ above it, the micro-controller measures the current and constantly compares this value with a reference value held in non-volatile memory H. The difference between the present and stored reference value is calculated in order to determine when and if this value is greater than a stored difference value it is assumed that the liquid drug has been fully used and liquid nebulisation has stopped. The stored current value is the average current used in the previous use of the nebuliser. The difference value is also held in the non-volatile memory but is programmed at the initial set-up. At the end of each session of treatment the average current is updated into the non-volatile memory H to be used as the reference value during the next usage of the nebuliser.

Whatever the instantaneous operational frequency of the ultrasonic crystal, the power output to the ultrasonic crystal is controlled

by the micro-processor A by varying the on-time and off-time as previously described. The signal is sent from pin 28 of micro-processor A to component U4A of drive circuit D. If the user presses the increase button 39 of keyboard membrane G then the pulse on time is increased. The present settings for the on-period and off-period are stored in memory to retain the settings in use. Similarly, pressing decrease button 40 causes the on pulse width to decrease.

Micro-processor A further controls the motor fan speed by pulse width modulation. The drive frequency being kept constant. The fan speed is changed in line with the increases and decreases in power supplied to the ultrasonic crystal is controlled by the user operating the membrane keyboard increase and decrease switches 39 and 40. Thus, depressing the decrease button 40 of keyboard membrane G not only decreases the power to the ultrasonic crystal but also decreases the fan speed by reducing the on time of its pulse width modulated drive signal; similarly, pressing the increase button increases both power to the crystal and increase on time to the fan motor.

The nebuliser comprises various audible and visual displays which provide information to the user as previously described. These generally are represented by block diagram component L which comprises green "on" LED36 and "Liquid empty" red LED38. There is further provided a piezo buzzer Y1 which provides the various audible signals, for example, when turning the nebuliser on using button 35 or when the therapeutic drug runs out.

The system further comprises two temperature feed-back systems I and J. Micro-processor A monitors the temperature at the transducer 60 using a thermistor placed beneath the transducer crystal 62. The thermistor is connected to port JP6 of block diagram component J. The analogue output of component J is fed to pin 11 of micro-processor A and this is monitored against a temperature threshold value held in non-volatile memory H. If the threshold value is exceeded on time then the pulse width to the

ultrasonic crystal is reduced thereby reducing the power dissipated in the ultrasonic crystal 62. The fan speed however remains unchanged to aid cooling. If the temperature remains above the threshold for a preset time then the power to the crystal is reduced by a further increment. This process continues until the temperature drops below the threshold value or reaches the minimum power value. The preset time constant is held in the non-volatile memory H. Similarly a thermistor RT1 is placed on the printed circuit board between power FET's Q1 and Q2, or otherwise adjacent to them, and is used to determine the temperature in the driver circuit D. Whilst thermistors are used here other temperature sensitive devices could be used. The output from driver circuit temperature monitor I is input pin 9 of micro-processor A. If the input to micro-processor A exceeds a threshold value held in non-volatile memory H then the power output to drive circuit D is reduced incrementally in the same manner described for the ultrasonic crystal temperature control process. Again, the fan speed is not changed in order to aid cooling.

Throughout the operation the micro-processor A saves various values in non-volatile memory H. Component U7 of block diagram component H can for example be an electrical erasable programmable memory (EEPROM) such as a 93C06 device. This particular device has facility to store 256 bits of data. There is further provided a communication port K which might typically be a serial RS232 connector. Access to the communication port is provided in the front panel of the hand-held device 14. The port itself is normally covered by a small plastic insert to protect it from the ingress of dirt. The communication port is connected directly to micro-controller A pins 1 and 2 which are output and input data lines respectively. The two way communication to the micro-controller A allows diagnostic analysis of the system. Thus temperature frequency current consumption and the number of lines respectively. The two way communication to the micro-controller A allows diagnostic analysis of the system. Thus temperature frequency current consumption and the number of times the

nebuliser unit 14 has been used can be determined by accessing the micro-controller using communications port K. Various identifying codes can also be stored such as serial number, model number and hardware version used in the device. The programme operating micro-processor A can also be structured to allow the following: variation of the time before nebulisation is stopped after an empty chamber is detected; variation of the ultrasonic crystal temperature threshold; variation of the transistor temperature threshold; variation of the temperature time constant i.e. time before reducing output power a further increment; variation of the time delay after start up of nebulisation before an average current is read. The communication port also allows manual control by a programmer over individual parameters such as frequency output power and motor speed. This is useful in order to facilitate testing of nebuliser 10.

TABLE 1

PIN NUMBER	NAME	DESCRIPTION
1	C2	Communication - output
2	C3	Communication - input
3	G4	Data I/P - eeprom memory
4	G5	Serial clock - eeprom memory
5	G6	Data out - eeprom memory
6	G7	Clock Resonator - output
7	CXI	Clock Resonator - input
8	Vcc	+5 volt supply
9	I0	TH1 Thermistor input (transistor)
10	I1	Output from current amplifier
11	I2	TH2 Thermistor input (crystal)
12	I3	-
13	I4	-
14	I5	Mode - version sense
15	I6	-
16	I7	-
17	Agnd	Analogue Ground
18	Vref	Voltage Reference input
19	L2	Membrane key input 'OFF'
20	L3	Membrane key input 'ON'
21	C4	Membrane key input 'INCREASE'
22	C5	Membrane key input 'DECREASE'
23	C6	-
24	C7	-
25	L4	PWM OUTPUT-FREQUENCY CONTROL
26	L5	VOLTAGE CONTROLLED OSC. INHIBIT
27	L6	PWM OUTPUT-MOTOR CONTROL
28	L7	DRIVER CIRCUIT ENABLE
29	D0	-
30	D1	-
31	D2	-
32	D3	-
33	D4	-
34	D5	VISUAL GREEN L.E.D. 'ON'
35	D6	AUDIBLE BUZZER ENABLE
36	D7	VISUAL RED L.E.D. 'EMPTY'
37	GND	GROUND
38	RESET	POWER LINE RESET
39	G0	-
40	G1	WATCHDOG OUTPUT
41	G2	-
42	G3	-
43	CO	CHIP SELECT EEPROM
44	C1	-

CLAIMS

1. A nebuliser comprising an electrically-energisable ultrasonic transducer in the form of a piezo-electric crystal, and a transducer drive system for generating a high-frequency drive signal for energising the transducer, the transducer being connected to receive said drive signal and, when energised thereby, being operative to cause physical vibrations in a fluid to be nebulised, the transducer having a frequency-dependent impedance characteristic exhibiting a region of elevated impedance and the drive system serving to effect and maintain energisation of the transducer in said region.
2. A nebuliser according to claim 1, wherein said drive system comprises:
 - frequency control means for automatically controlling the frequency of said drive signal such as to maintain energisation of the transducer in said region; and
 - power control means for controlling the power supplied by the drive signal to the transducer in dependence on user input.
3. A nebuliser according to claim 1 wherein said drive system comprises frequency control means having:
 - pulse width modulation means for generating a binary pulse sequence of variable mark/space ratio;
 - convertor means for converting the binary pulse sequence into a voltage the magnitude of which is dependent on said mark/space ratio; and

a voltage controlled oscillator connected to receive the voltage produced by the convertor means and operative to produce an output signal of a frequency dependent on said voltage,

the drive system further comprising drive circuit means connected to receive said output voltage and operative to produce said drive signal in dependence thereon; and the mark/space ratio of said binary pulse sequence being controlled by said pulse width modulation means such that the frequency of the drive signal cause the transducer to operate in its region of elevated impedance.

4. A nebuliser according to claims 2 and 3 in combination, wherein the power control means includes means forming part of said drive circuit and operative to set the on/off time of the drive signal.

5. A nebuliser according to any of claims 2 to 4, wherein the frequency control means further comprises current sensing means for monitoring the transducer drive current, the frequency-control means being operative to adjust the frequency of the drive signal such as to minimise said drive current.

6. A nebuliser according to claim 5 wherein the frequency control means searches for the minimum drive current by periodically modifying the frequency of the drive signal and determining whether the resultant drive current is greater or less than the previous current value.

7. A nebuliser comprising an electrically-energisable ultrasonic transducer in the form of a piezo-electric crystal, and a transducer drive system for generating a high frequency drive signal for energising the transducer, the transducer being connected to receive said drive signal and, when energised thereby, being operative to cause physical vibration in a fluid to be nebulised, the transducer drive system including current sensing means for providing a measure of the transducer drive current, and comparator means for comparing said measure with a predetermined threshold value and generating a termination signal indicative of said fluid having been completely nebulised when said measure falls below said threshold value.

8. A nebuliser according to claim 7, wherein said threshold value comprises a usage reference value and a predetermined difference value, the comparator means being operative to derive an operational difference value by determining the difference between said usage reference value and said measure, and thereafter comparing said operational difference value with said predetermined reference value whereby to provide said termination

signal when said operational difference value exceeds said predetermined reference value.

9. A nebuliser according to claim 8 wherein said usage reference value is determined by said drive system in dependence on the operational current drawn by the transducer during a previous session of use the drive system including means for updating said usage reference value at the end of each usage sessions.

10. A nebuliser according to claim 8 or claim 9 wherein said predetermined reference value is fixed.

11. A nebuliser comprising a transducer and a transducer drive system which has a step-up transformer comprising primary and secondary coils wherein the secondary coil of which is connected to said transducer.

12. A nebuliser according to claim 11 wherein the transformer primary and secondary coil are matched in the region of the transducer anti-resonance ultrasonic frequency.

13. A nebuliser according to claims 11 or 12 wherein said transformer is a toroidal type.

14. A nebuliser as claimed in claim 13 wherein said toroidal type transformer comprises a ferrous core made from carbonyl iron.

15. A nebuliser according to any one of claims 11 to 14 which incorporates any of the features of claims 1 to 10.

16. A nebuliser which comprises a nebulising chamber for holding a fluid in physical contact with the transducer and an air flow passage which passes through said nebulising chamber to draw off nebulised fluid to an outlet, the air flow passage passing through an outlet baffle and an outlet tube.

17. A nebuliser according to claim 16 wherein said outlet tube

is adapted to fit directly into the mouth or nasal orifice of a user and where said outlet tube comprises an exhaust outlet which outlet directs exhaled gases away from the user.

18. A nebuliser as claimed in the previous claim wherein said exhaust outlet directs the exhaled gases in a direction generally opposite to the direction of gases passing through outlet tube (24) to the user.

19. A nebuliser according to any one of claims 16 to 18 which incorporate any of the feature(s) of claims 1 to 15.

20. A nebuliser as claimed in any preceding claim comprises a transducer having a piezo-electric crystal comprising two electrical contacts for opposite electrical polarities which crystal also has a shim layer attached to its upper surface and which shim layer is placed in direct contact with the medicament in use.

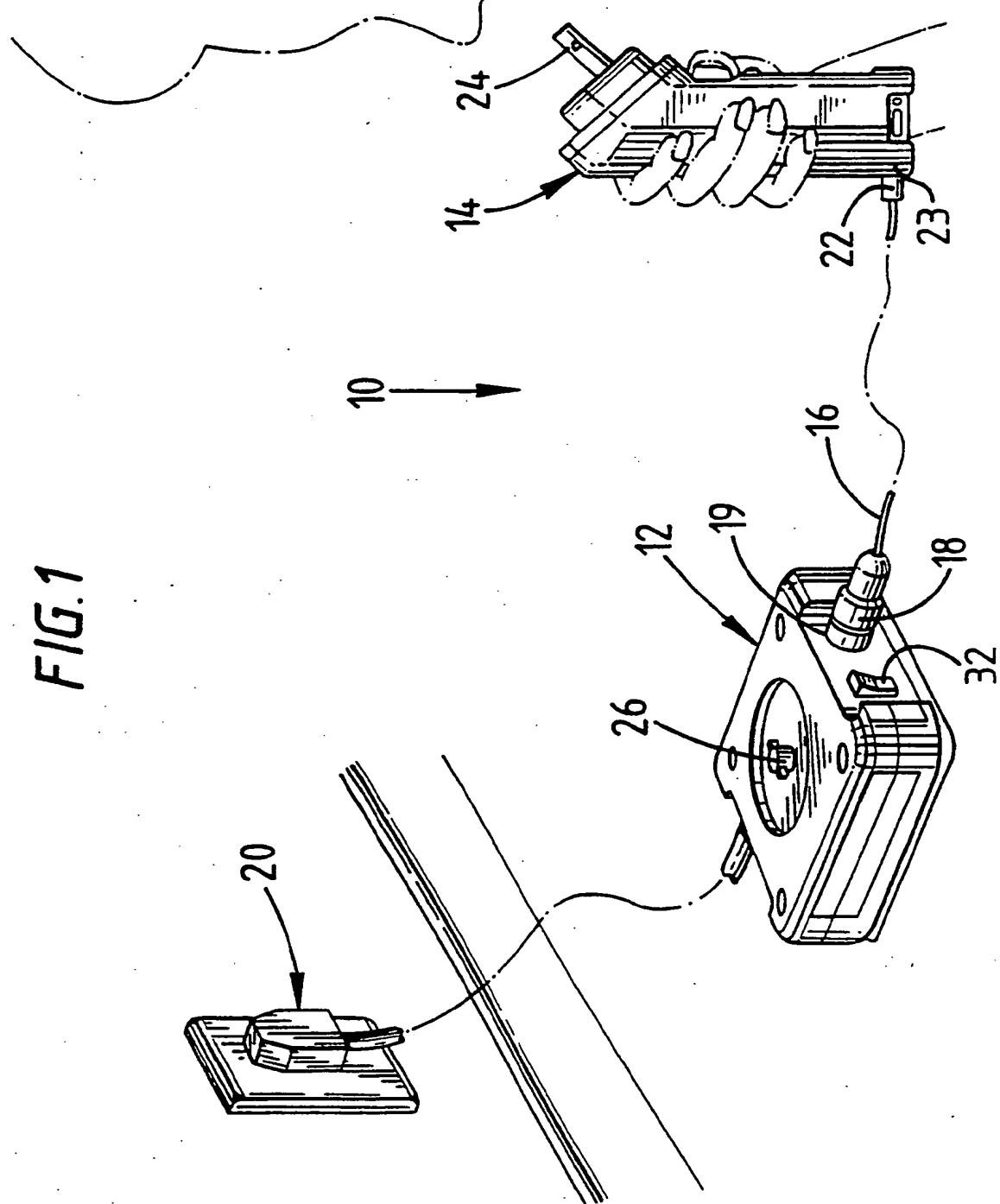
21. A nebuliser comprising a nebulising chamber and a transducer which is placed in a recess in the bottom of the nebulising chamber and held in position using a seal and a clamp means which are placed in contact with said transducer.

22. A nebuliser as claimed in claim 21 wherein said clamp means is thermally conductive and acts as a heat sink to said transducer.

23. A nebuliser as claimed in any of claims 20, 21 or 22 which also comprises any of the features of claims 1 to 19.

FIG. 1

1/11



2/11

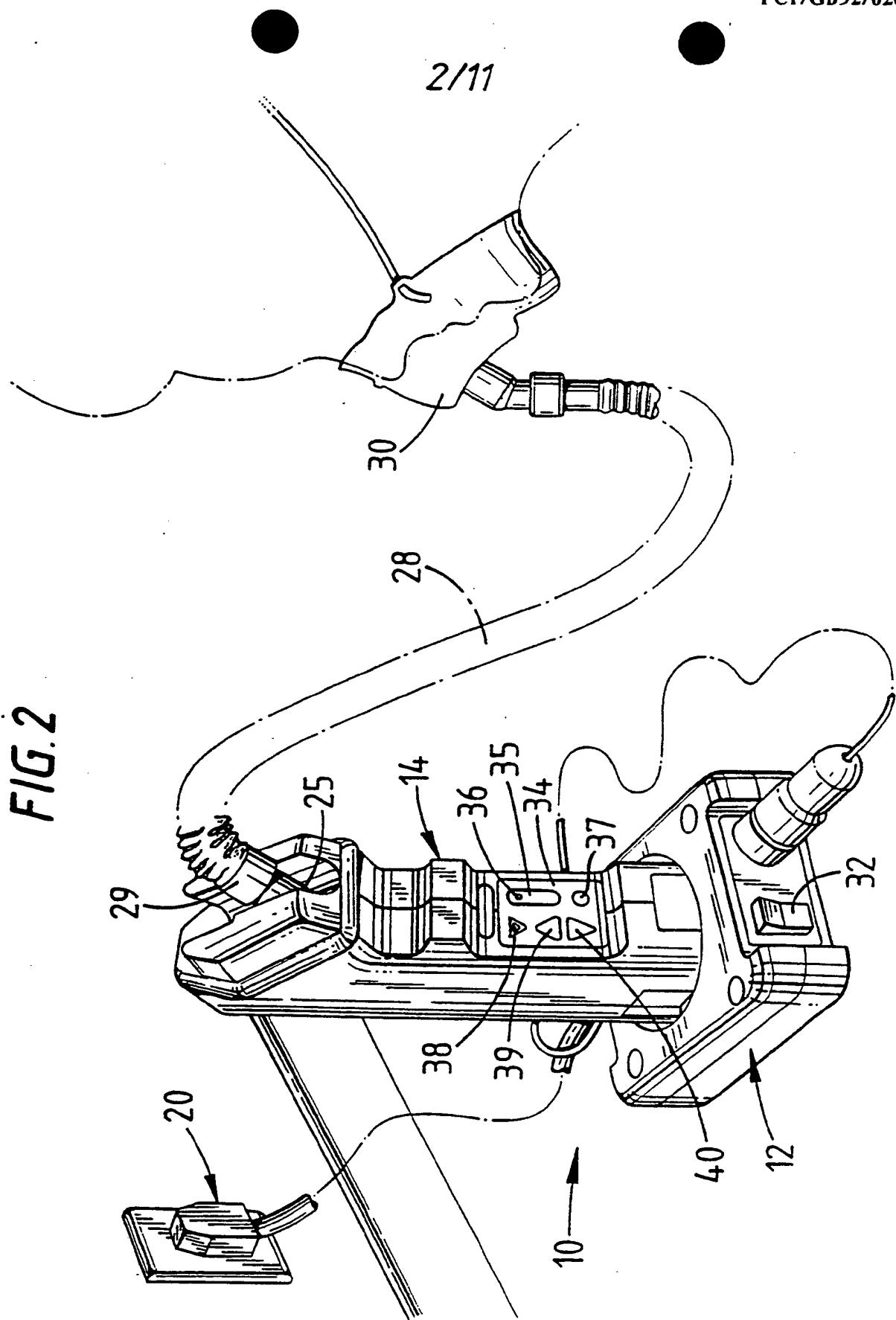
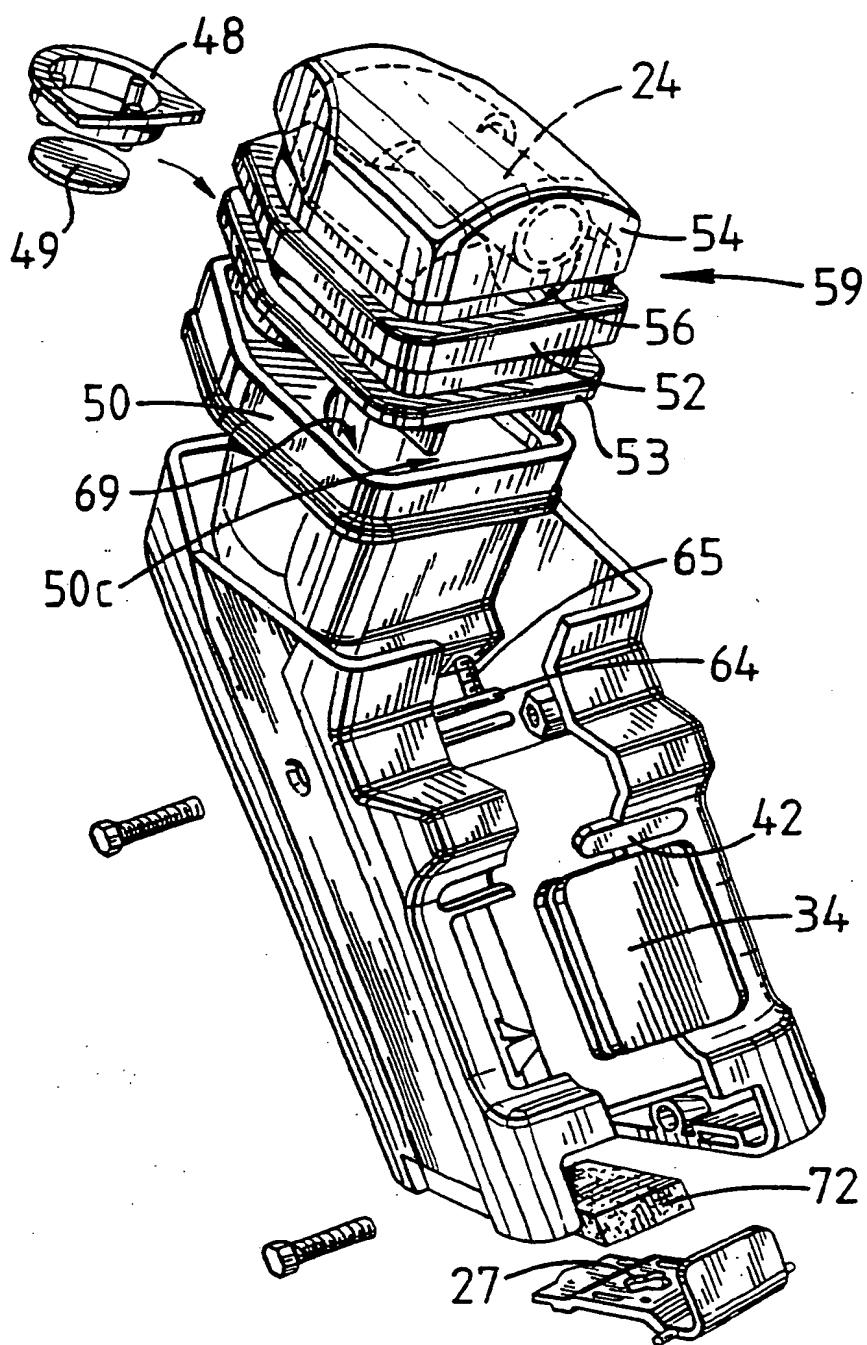


FIG. 2

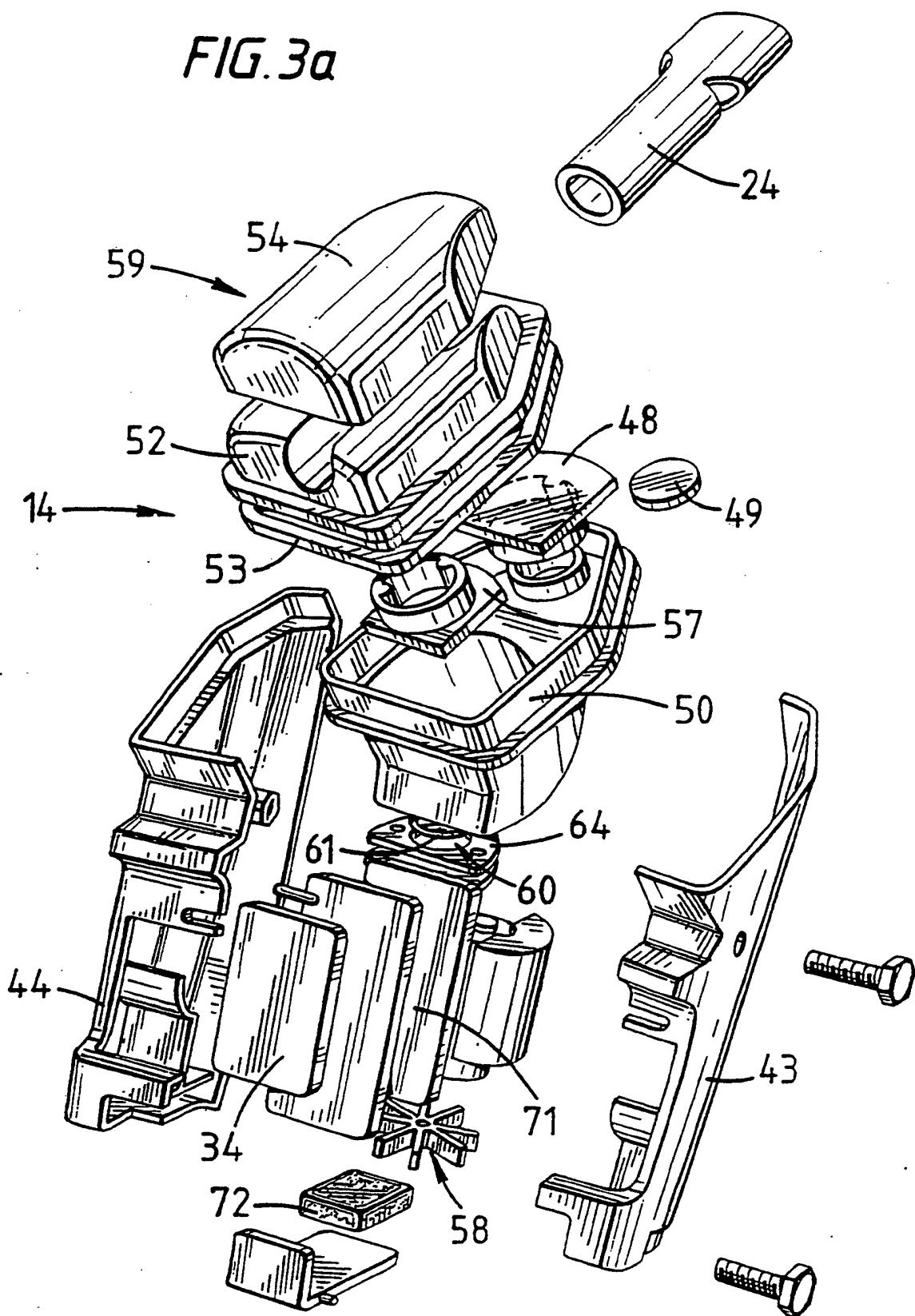
3/11

FIG. 3

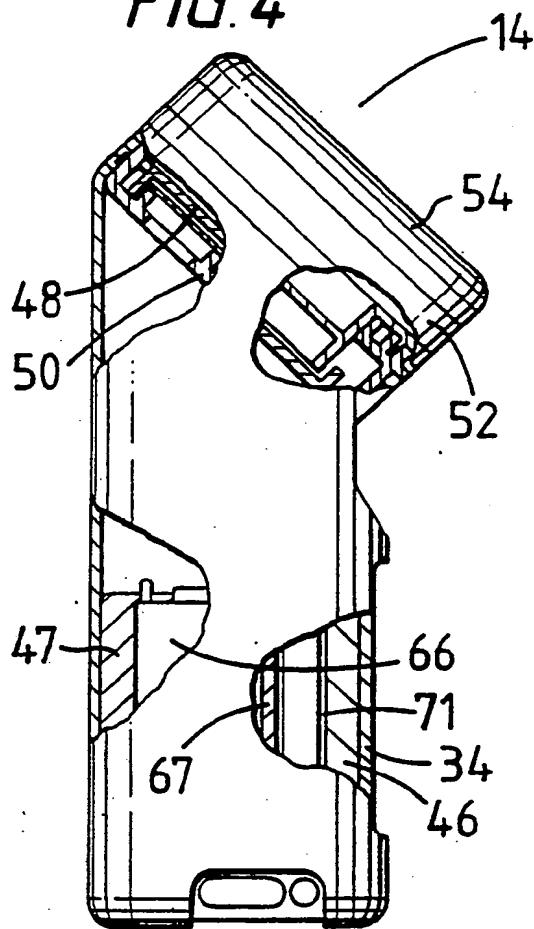
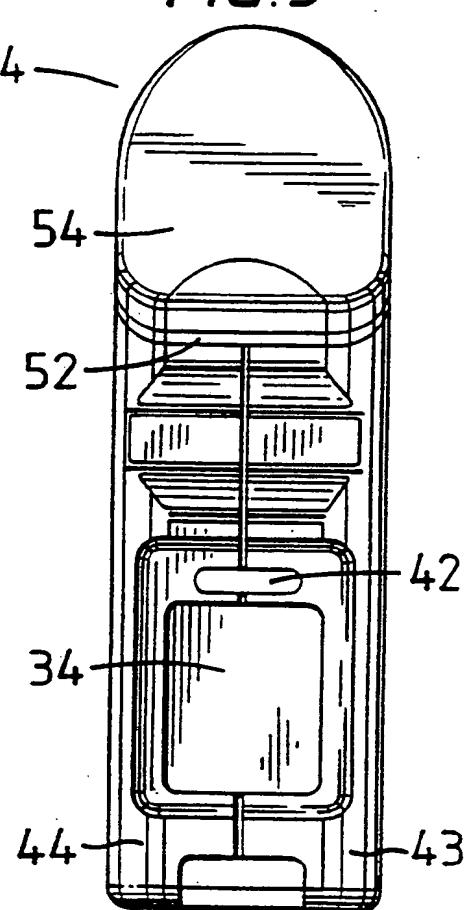
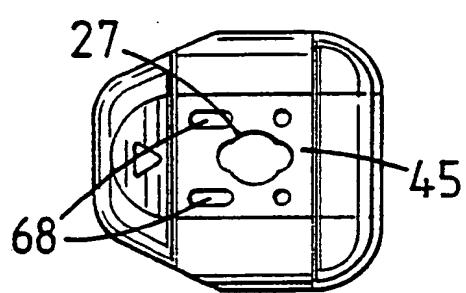


4/11

FIG. 3a



5/11

FIG. 4**FIG. 5****FIG. 4a**

6/11

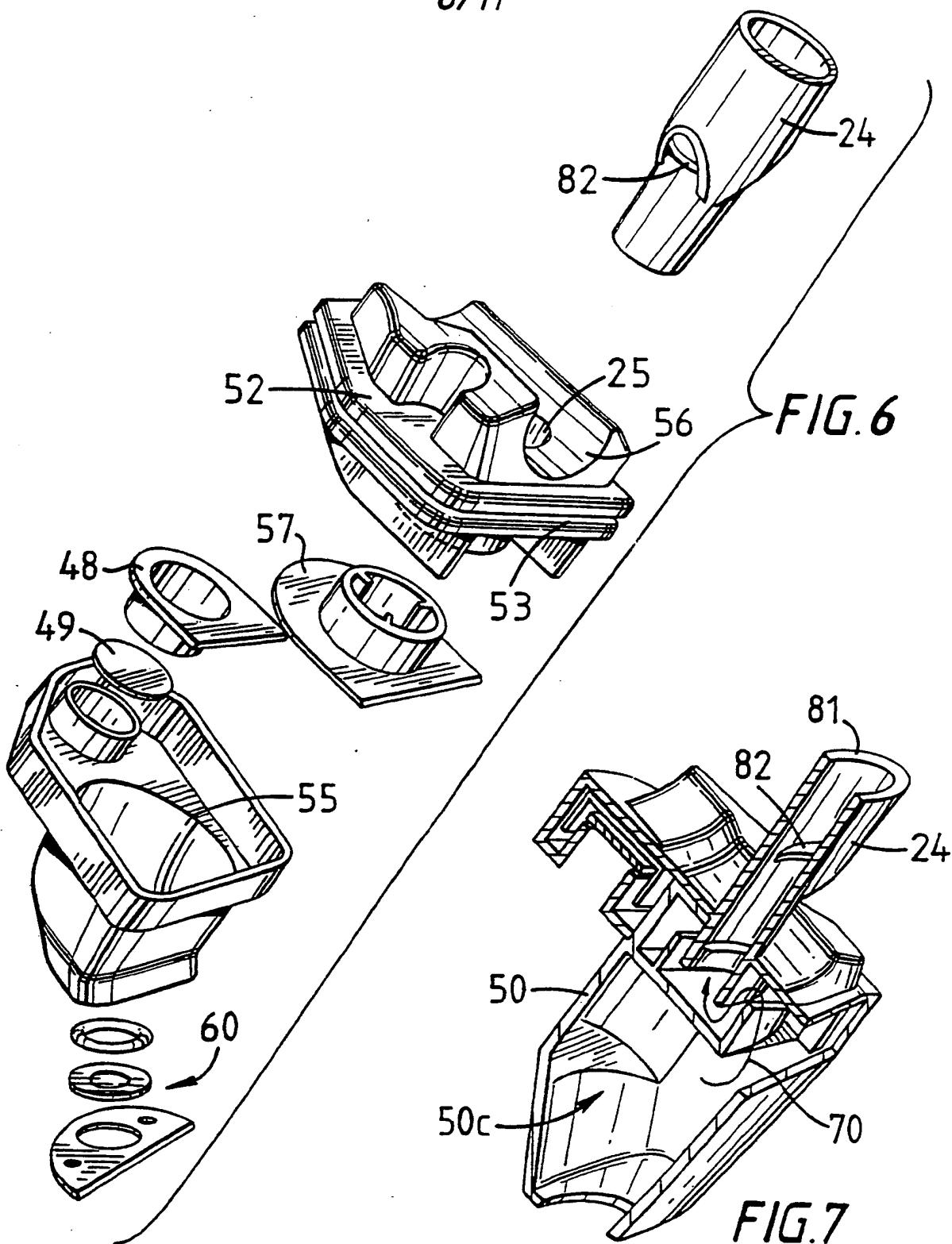
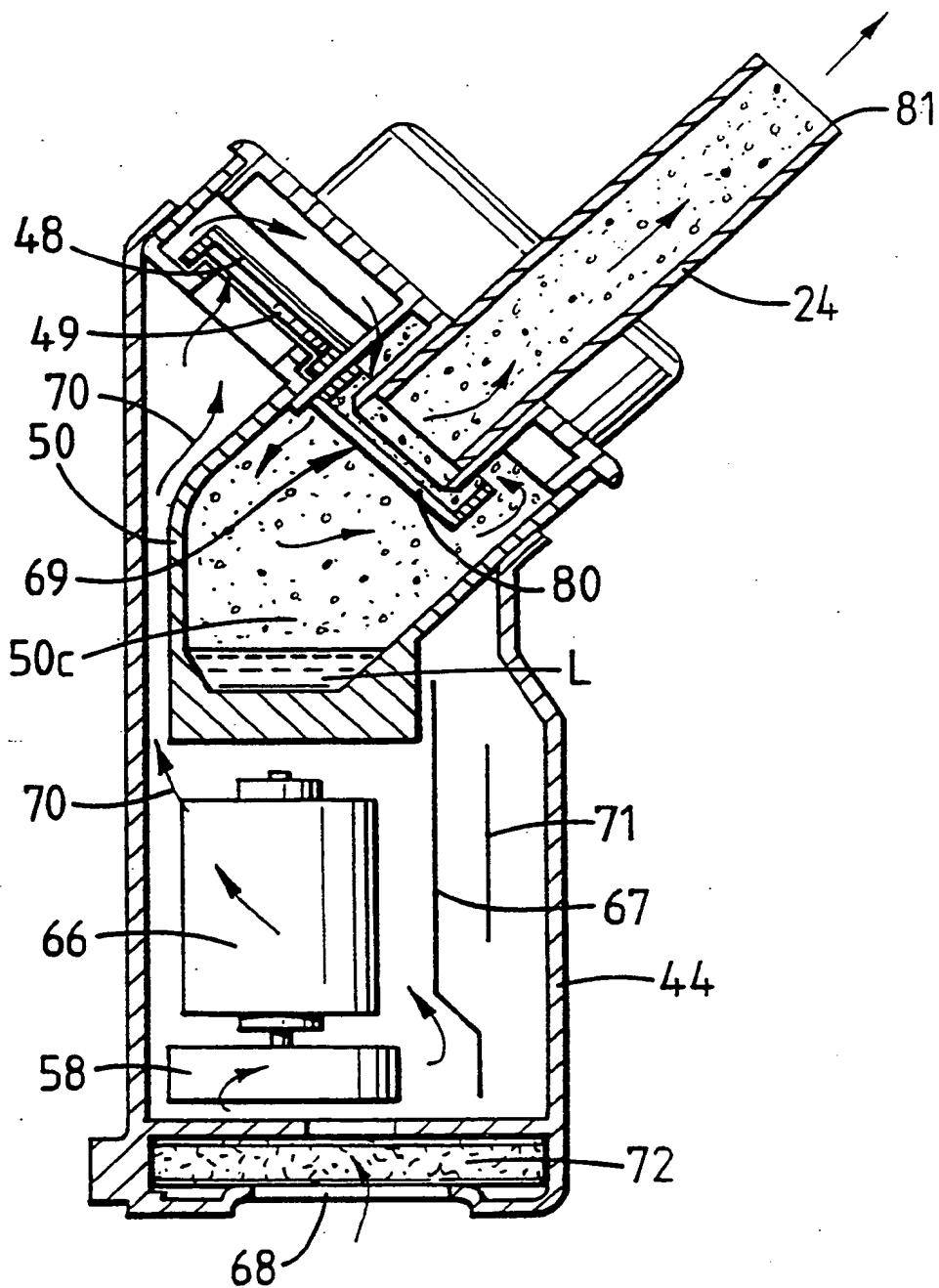
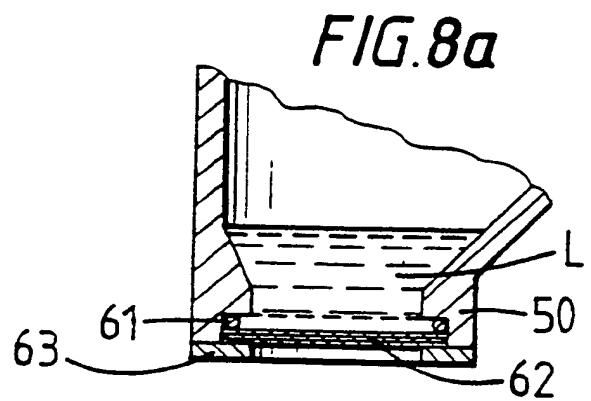
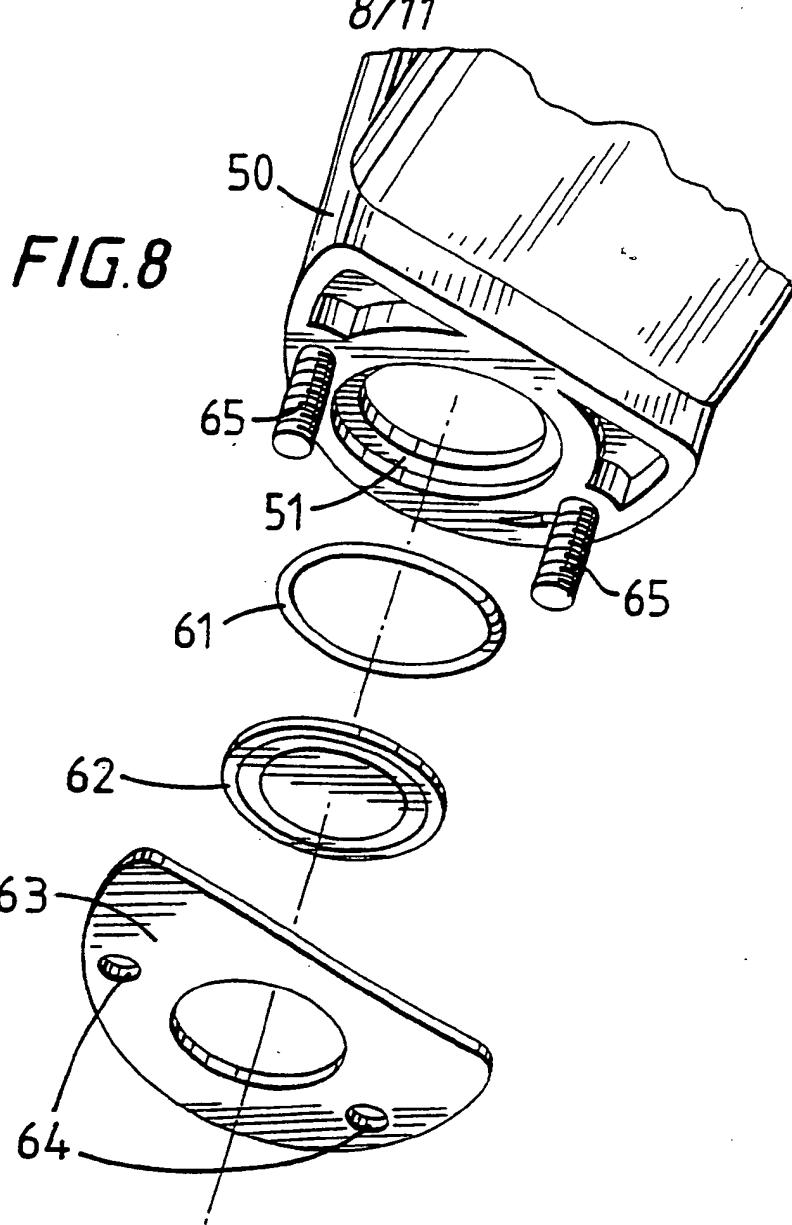


FIG. 7

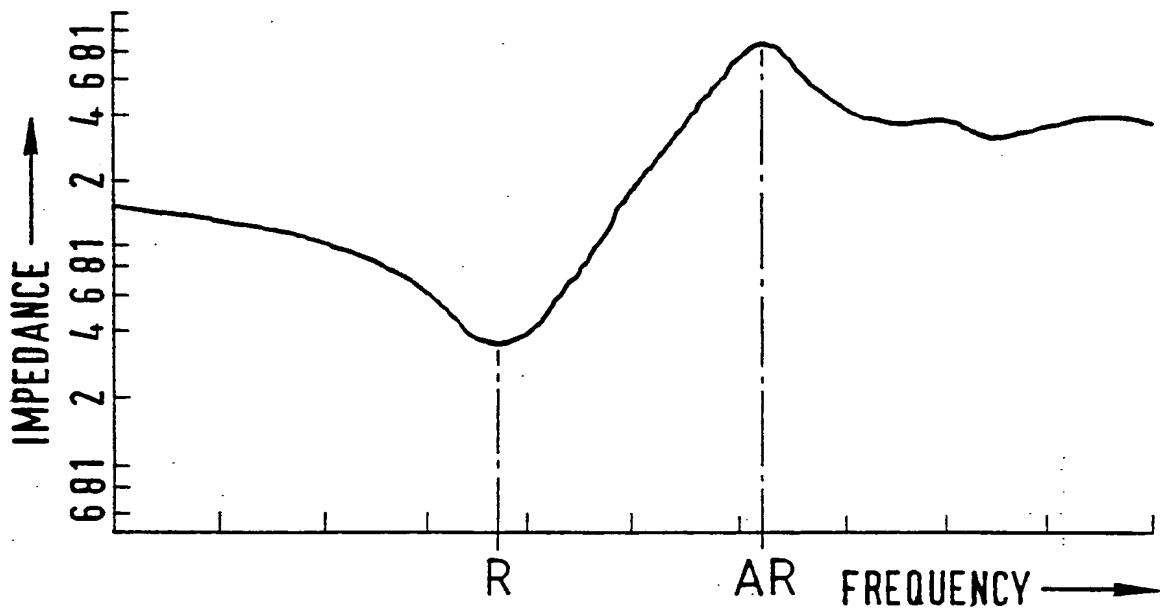
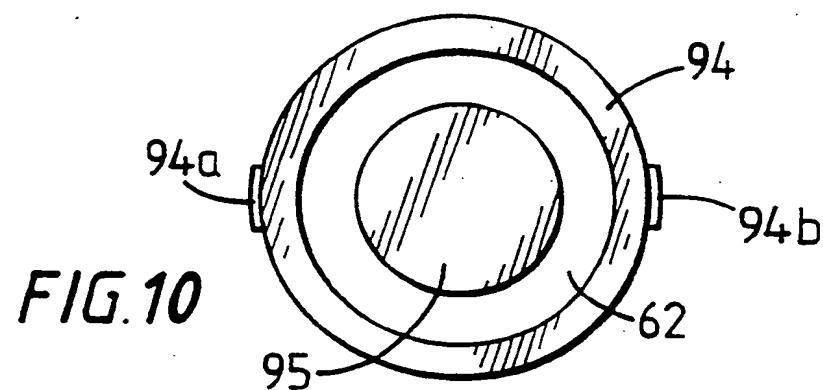
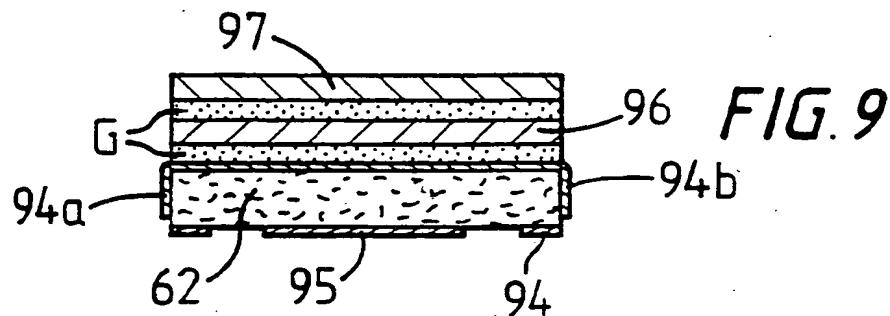
7/11

FIG. 7a





9/11



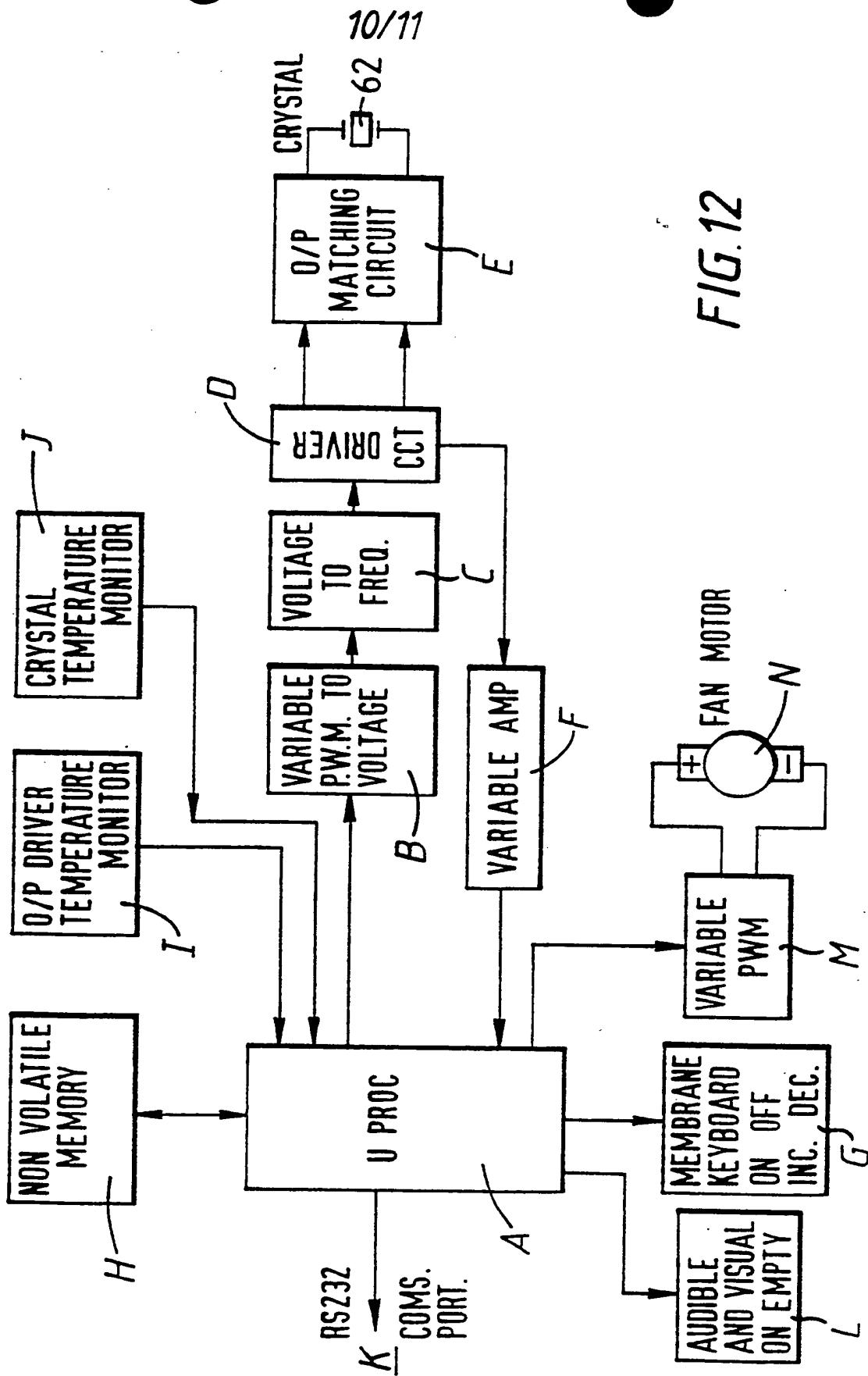
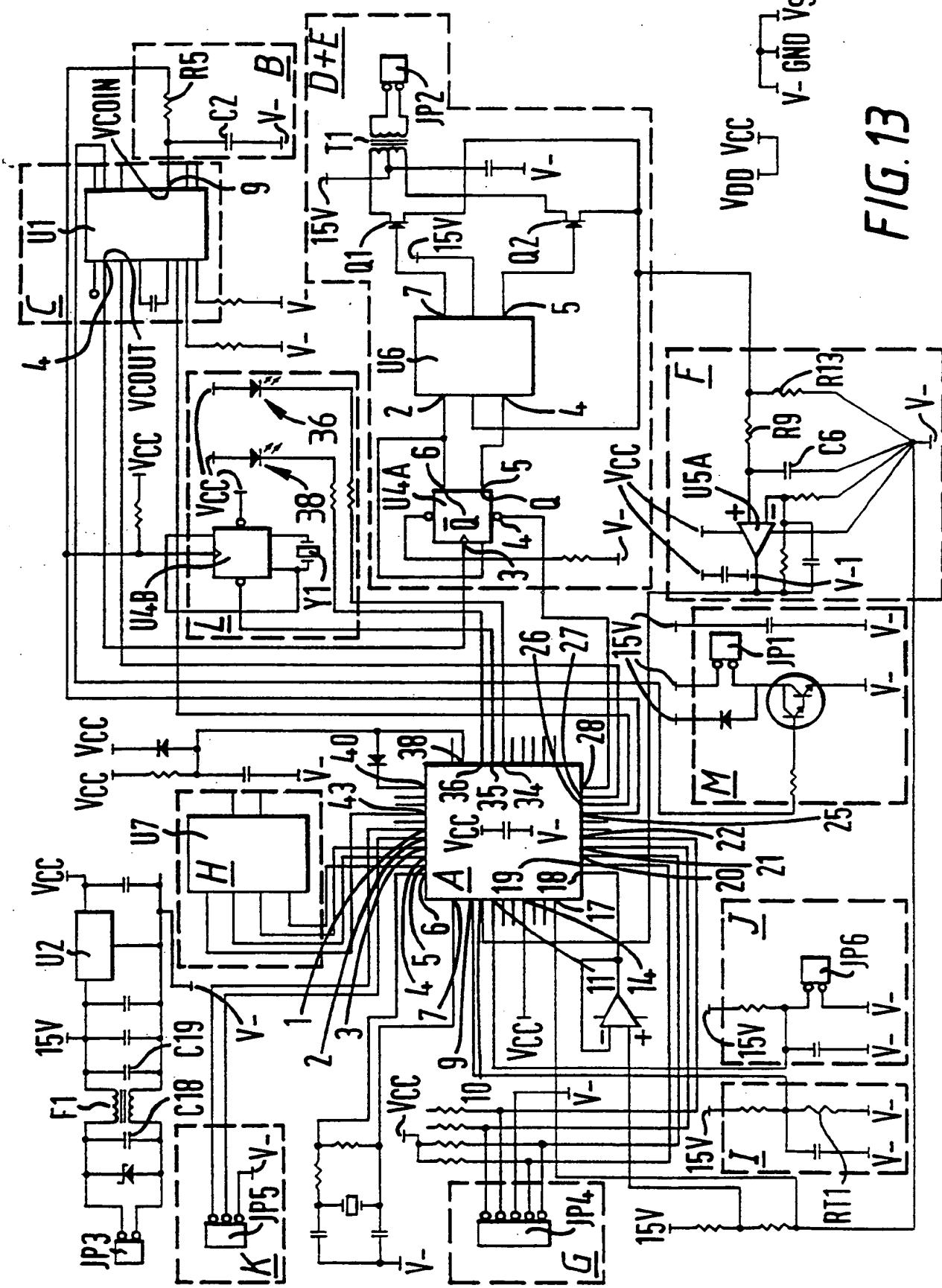


FIG. 12



11/11





INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 5 :	A3	(11) International Publication Number: WO 93/09881
B05B 17/06		(43) International Publication Date: 27 May 1993 (27.05.93)

(21) International Application Number: PCT/GB92/02098

(22) International Filing Date: 12 November 1992 (12.11.92)

(30) Priority data:
9123969.9 12 November 1991 (12.11.91) GB

(71) Applicant (for all designated States except US): MEDIX ELECTRONICS LTD. [GB/GB]; Medix House, Catthorpe, Lutterworth, Leicestershire LE17 6DB (GB).

(72) Inventors; and

(75) Inventors/Applicants (for US only) : STIMPSON, Philip, George [GB/GB]; Sulby Manor, Naseby Road, Welford, Northamptonshire NN6 7H7 (GB). HOPKINS, Andrew, David [GB/GB]; 57 Redacre Road, Boldmere, Sutton Coldfield, West Midlands B73 5EE (GB).

(74) Agents: COUCHMAN, Jonathan, Hugh et al.; Hepworth Lawrence Bryer & Bizley, 36 Regent Place, Rugby, Warwickshire CV21 2PN (GB).

(81) Designated States: AU, CA, FI, JP, KR, NO, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, SE).

Published

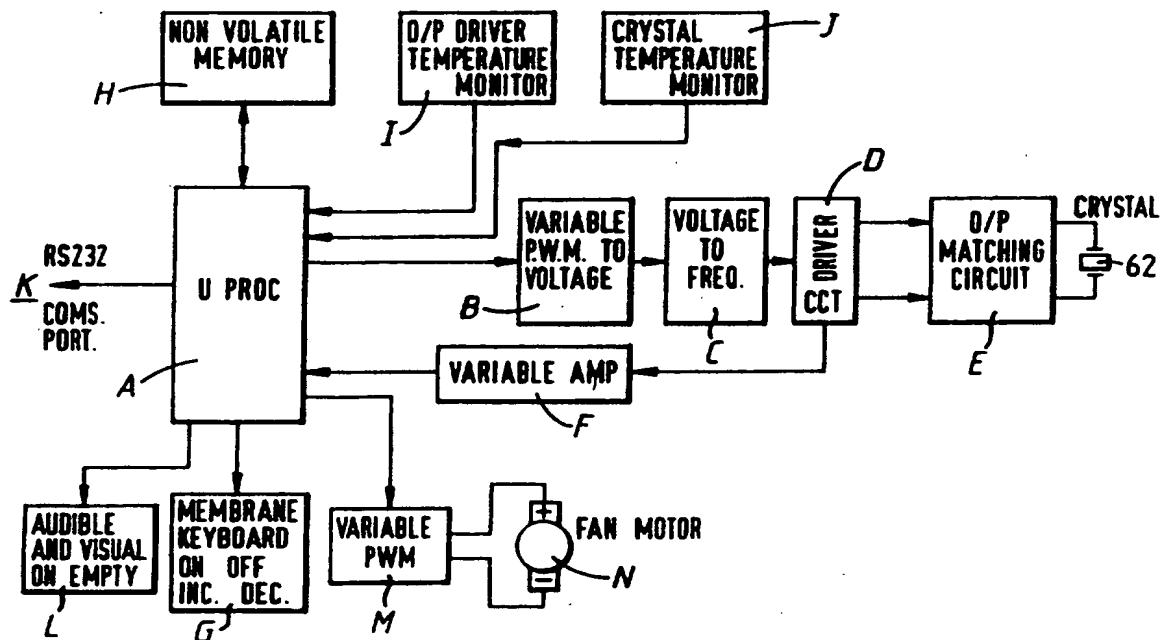
With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(88) Date of publication of the international search report:

24 June 1993 (24.06.93)

(54) Title: A NEBULISER AND NEBULISER CONTROL SYSTEM



(57) Abstract

A nebuliser for use in administering a medicament to a patient undergoing treatment for example, comprises an ultrasonic piezoelectric transducer (60) and a transducer drive system (D) which is caused to drive said transducer at or near its anti-resonant frequency. There is also provided means to optimise nebulised fluid particle size and transfer to the patients lungs for example, by operating at an anti-resonant frequency in the range of 1.36 to 1.56 MHz and having a single outlet baffle and relatively short outlet tube (24) arrangement.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	FR	France	MR	Mauritania
AU	Australia	GA	Gabon	MW	Malawi
BB	Barbados	GB	United Kingdom	NL	Netherlands
BE	Belgium	GN	Guinea	NO	Norway
BF	Burkina Faso	GR	Greece	NZ	New Zealand
BG	Bulgaria	HU	Hungary	PL	Poland
BJ	Benin	IE	Ireland	PT	Portugal
BR	Brazil	IT	Italy	RO	Romania
CA	Canada	JP	Japan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SK	Slovak Republic
CI	Côte d'Ivoire	LJ	Liechtenstein	SN	Senegal
CM	Cameroon	LK	Sri Lanka	SU	Soviet Union
CS	Czechoslovakia	LU	Luxembourg	TD	Chad
CZ	Czech Republic	MC	Monaco	TG	Togo
DE	Germany	MG	Madagascar	UA	Ukraine
DK	Denmark	ML	Mali	US	United States of America
ES	Spain	MN	Mongolia	VN	Viet Nam

INTERNATIONAL SEARCH REPORT

International Application No.

PCT/GB 92/02098

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all)¹⁰

According to International Patent Classification (IPC) or to both National Classification and IPC

Int.C1.5

B 05

17/06

II. FIELDS SEARCHED

Minimum Documentation Searched⁷

Classification System	Classification Symbols
Int.C1.5	B 05 B

Documentation Searched other than Minimum Documentation
to the Extent that such Documents are Included in the Fields Searched⁸III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹

Category ¹¹	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
A	DE,A,3625461 (SIEMENS) 4 February 1988 see the whole document ---	1
A	GB,A,2107611 (MATSUSHITA) 5 May 1983 see abstract; figure 3 ---	1
A	PATENT ABSTRACTS OF JAPAN vol. 4, no. 180 12 December 1980 & JP,A,55 122 174 (SECOM CO LTD) see abstract ---	1
A	PATENT ABSTRACTS OF JAPAN vol. 12, no. 221 23 June 1988 & JP,A,63 015 678 (MARCON ELECTRONICS) see abstract -----	1

¹⁰ Special categories of cited documents :¹⁰^{"A"} document defining the general state of the art which is not considered to be of particular relevance^{"E"} earlier document but published on or after the international filing date^{"L"} document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)^{"O"} document referring to an oral disclosure, use, exhibition or other means^{"P"} document published prior to the international filing date but later than the priority date claimed^{"T"} later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention^{"X"} document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step^{"Y"} document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.^{"&"} document member of the same patent family

IV. CERTIFICATION

Date of the Actual Completion of the International Search

03-03-1993

Date of Mailing of this International Search Report

19.05.93

International Searching Authority

EUROPEAN PATENT OFFICE

Signature of Authorized Officer

INTERNATIONAL SEARCH REPORT

International application No.

PCT/GB92/02098

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:

2. Claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

For further information see Form PCT/ISA/206 sent on 23.03.93.

1. As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.

2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.

3. As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:

4. No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.: 1-6, 20 and 23.

Remark on Protest

- The additional search fees were accompanied by the applicant's protest.
- No protest accompanied the payment of additional search fees.

**ANNEX TO THE INTERNATIONAL SEARCH REPORT
ON INTERNATIONAL PATENT APPLICATION N°**

GB 9202098
SA 67605

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report.
The members are as contained in the European Patent Office EDP file on 06/05/93
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
DE-A- 3625461	04-02-88	None	

GB-A- 2107611	05-05-83	JP-A- 58061857 DE-A,C 3236831 FR-A,B 2530499 US-A- 4479609	13-04-83 05-05-83 27-01-84 30-10-84

THIS PAGE BLANK (USPTO)